



Katie Oglesby  
 Supplier Quality Engineer  
 500 Gulfstream Road  
 PO Box 2206  
 Savannah GA 31402-2206

06/15/2021

Derek Herrell  
 AK Structures, LLC  
 6900 NW 63rd Street  
 Bethany, OK 73008

Subject: Supplier Approval

Dear Mr. Herrell

Gulfstream Aerospace Corporation Quality Assurance is pleased to inform you that your Quality System is **APPROVED** based on your company's AS9100 approval.

The scope of your APPROVAL will be for Manufacturing of Sheet Metal/Sheet Metal Assemblies and Repair Station per AR2R700K and EASA 145.4591 per Industry and Gulfstream Aerospace requirements. Please note that Gulfstream Engineering requirements, specifications and/or standards shall take precedence when applicable per the engineering requirements.

In addition to your approval, you are approved for the following Process:

GAF 14A Codes & Group codes	PROCESS	GAMPS, ETC.	INDUSTRY SPECIFICATION
Codes	DESCRIPTION	ETC.	SPECIFICATION
<b>PAINT</b>			
222	COATING, EPOXY PRIMER, APPLICATION OF (2 COATS) FILL & DRAIN	GAMPS 3103 & GMS 5001	
2012	PRIMER, EPOXY, SKYDROL RESISTANT, GREEN	GAMPS 3103, GMS 5002	
<b>HEAT TREAT</b>			
Group.GAMPS 5108	HEAT TREATING OF ALUMINUM ALLOYS	GAMPS 5108	All applicable per GAF14A
<b>PART MARKING</b>			
Group.GAMPS 1105	IDENTIFICATION MARKING OF FABRICATED METALLIC PARTS AND ASSE	GAMPS 1105	All applicable per GAF14A

Future audits of your facility will be at the discretion of our Quality Assurance Department, based upon your performance and our quality requirements.

This approval will remain in effect until 14 June 2024 and is contingent upon your company maintaining its SAE-AS9100 approval. Please notify Gulfstream of any status change with SAE-AS9100 that may result in a new evaluation of your company. Upon receipt of any new or revised SAE-AS9100 certifications please provide a copy to Gulfstream Quality Assurance.

Sincerely,

*Katherine R. Oglesby*

Katie Oglesby  
 Procurement Quality Engineer  
 Gulfstream Aerospace Corporation  
 cc: Supplier File

